CRITICAL ITEMS LIST (CIL)

SYSTEM: SUBSYSTEM: ASI

Intertank J, 12-19-97

FUNCTIONAL CRIT: PHASE(S): HAZARD REF:

S.11

REV & DATE: DCN & DATE:

ANALYSTS:

H. Keefe/E. Howell

FAILURE MODE:

Structural Failure

FAILURE EFFECT:

Loss of mission and vehicle/crew due to ET structural failure or debris source to

orbiter.

TIME TO EFFECT:

Immediate

FAILURE CAUSE(S):

Improper Manufacture

REDUNDANCY SCREENS:

Not Applicable

FUNCTIONAL DESCRIPTION: Provides environmental protection to lines and cables from intertank to LHZ cable tray.

FMEA ITEM EFFECTIVITY PART NO. PART NAME QTY CODE(S) 4.2.8.1 80911001371-009 1 LWT-54 & Up LH2 Cable Tray Fairing Assy

REMARKS:			
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CRITICAL ITEMS LIST (CIL) CONTINUATION SHEET

SYSTEM:

A\$I

SUBSYSTEM: FMEA ITEM CODE(S): Intertank 4,2,8,1 REV & DATE:

J, 12-19-97

DCN & DATE:

RATIONALE FOR RETENTION

DESIGN:

The LHZ cable tray fairing is constructed from aluminum sheet. Materials selected for this part number are in accordance with MMC-ET-SE16 which assures repetitive conformance of composition and properties. The LHZ cable tray fairing and attachment hardware are designed to the required ultimate safety factor of 1.4 (ET Stress Report 826-2188).

TEST:

The LH2 Cable Tray Fairing Assy is certified. Reference HCS MMC-ET-TMO8-L-S010 (LWT-54 thru 88) and HCS MMC-ET-TMO8-L-S514 (LWT-89 & Up).

INSPECTION:

Vendor Inspection - Lockheed Martin Surveillance:

Verify materials selection and verification controls (MMC-ET-SE16 and drawing 80911001371).

Inspect dimensional conformance (drawing 80911001371).

MAF Quality Inspection:

Verify installation and witness torque (drawing 80911041429).

FAILURE HISTORY:

Current data on test failures, unexplained anomalies and other failures experienced during ground processing activity can be found in the PRACA data base.